

Date: Friday, 7/4/2008 12:49:54 PM  
User: Kim Johnston

## Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	STOP PLATE
Job Number :	40295		
Estimate Number :	13402		
P.O. Number :		Part Number :	PB6743001337
This Issue :	7/4/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE44
First Issue :	1 / 1	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
	Type : SMALL / MED FAB	Material :	
Written By :		Due Date :	7/11/2008
Checked & Approved By :	<u>JA 08 07 07</u>	Qty:	10 Um: Each
Comment :	Est Rev: A 08-06-23 new issue DD verified by: ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S090	6061-T6 .090 Sheet
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Comment: Qty.: 0.0686 sf(s)/Unit Total : 0.6857 sf(s)

6061-T6 .090 Sheet

batch: 108595

HB 8-7-15

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

HB 8-7-15

Prog Rev: B1

\*\*\*\*grain direction along 5.2826" \*\*\*\*

2-Deburr if necessary

HB 8-7-15

(13)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-7-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

500/07/15 (813)

5.0	BRAKE NC	NC BRAKE
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(P10) →

Comment: NC BRAKE

Bend as per Dwg B67-43001

17-08107-18

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-337 PAR #: N/A Fault Category: Prod / Process <sup>mod & Small</sup> NCR: Yes No DQA: D Date: 08/07/09  
 QA: N/C Closed: D Date: 08/07/09

NCR: <u>40295</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08-07-18</u>	<u>5.0</u>	<u>scrap 1 p/c.</u> <u>but part wrong</u> <u>way, opposite end.</u> <u>P.C. employee was not</u> <u>paying attention</u>	<u>[Signature]</u>	<u>Scrap and</u> <u>Destroy</u> <u>no Repl/ce</u>	<u>[Signature]</u> <u>08-07-18</u>	<u>[Signature]</u> <u>08/07/09</u>	<u>[Signature]</u>	<u>[Signature]</u> <u>08/07/09</u>

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:54 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STOP PLATE

Job Number: 40295

Part Number: PB6743001337

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/02/21 (+12)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/A

# 510 P-8/21 (2)

PK 08-07-18 10

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/22 JF

Job Completion



mf 08-07-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

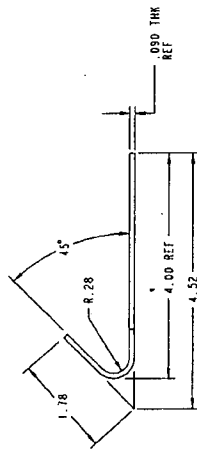
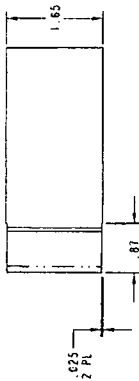
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED  
10/26/20

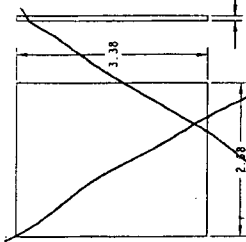


② -331 SIOP PLATE

SCALE: 1:50  
MATERIAL: 6061-T6 AL.  
DATE: 10/26/8

SUPERCEDED BY

Part of 324



① -323 PLATE

SCALE: 1:50  
MATERIAL: 6061-T6 AL.  
DATE: 10/26/8

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40295

PREMIER AVIATION, INC.  
1000 Aviation Parkway, Grand Prairie, Texas 75050

DATE: 10/26/8  
BY: DLOSUV8  
REV: 1  
SHEET: 1 OF 1

ORIGINAL

PB 6743001-337

☒ **First Article**      ☐ **Prototype**

Measured by: RB	Audited by: [Signature]	Prototype Approval: [Signature]
Date: 8-7-18	Date: 8/7/18	Date: [Signature]

H:\FORMS\Quality Assurance\approved QA\FAI revD